

#### 4.0 MANUALLY UNLOADING

- 4.1 ON SMALL PROJECTS UNLOADING OF THE PANELS MAY BE CARRIED OUT BY HAND.  
**NOTE:** SPECIAL CARE SHOULD BE TAKEN WHEN HANDLING. ALWAYS LIFT THE PANELS WHEN REMOVING FROM A BUNDLE, NEVER DRAG THEM.
- 4.2 **WARNING:** TO PREVENT JOINT DAMAGE, NEVER LIFT THE PANEL FROM THE FLAT POSITION BY THE SIDE JOINT OR THE OVERLAPPING RIB.
- 4.3 IT IS IMPORTANT THAT WHENEVER A PANEL IS HANDLED, PICKED-UP, MOVED OR CARRIED IT SHOULD BE TURNED ON EDGE FIRST. DO NOT CARRY PANEL WHILE FLAT.

**IMPORTANT NOTE:** ALL PERSONNEL DOING THESE PROCEDURES MUST WEAR AT ALL TIMES THE PROPER CLOTHING, PROTECTIVE EYE WEAR AND GLOVES.

#### STORAGE INSTRUCTIONS:

##### 5.0 SITE STORAGE

- 5.1 IF THE PANELS ARE TO BE USED IMMEDIATELY, THE BUNDLES SHOULD BE PLACED AT THE PRE-PLANNED LOCATIONS AROUND THE PERIMETER OF THE BUILDING, AS CLOSE AS POSSIBLE TO THE PLANNED WORK AREAS. REFER TO ALL WEATHER PANEL LAYOUT DRAWINGS TO DETERMINE THESE LOCATIONS. PLACE BUNDLES AS FAR PRACTICAL FROM THE SITE TO AVOID POSSIBLE DAMAGE FROM LATER SITE MANEUVERING OR UNDUE MANHANDLING.
- 5.2 IF THE BUNDLES CANNOT BE STORED IN A COVERED PLACE, IT IS NECESSARY TO CUT THE OUTSIDE PLASTIC WRAPPING AND ARRANGE THE BUNDLES IN A WAY THAT THEY ARE INCLINED AT LEAST 5% SO WATER DOES NOT ACCUMULATE, AND MOISTURE BUILD UP BETWEEN PANELS IS AVOIDED. THE CUT SHOULD BE MADE ON THE SIDE OF THE BUNDLE AND BE CONTINUOUS. (SEE FIG. 3 BELOW)
- 5.3 BUNDLES SHOULD BE STACKED NO MORE THAN TWO HIGH AND THE BEARERS FOR THE UPPER BUNDLE SHOULD BE LOCATED IN LINE WITH THE BEARERS IN LINE WITH THE LOWER BUNDLE (SEE FIG. 3).
- 5.4 IDEALLY THE BUNDLES SHOULD BE STORED UNDER A TEMPORARY SHELTER WITH THE PLASTIC REMOVED FROM THE TOP AND SIDES OF THE BUNDLE. SITE STORAGE TIME SHOULD BE MINIMIZED.
- 5.5 IF SHELTER IS NOT AVAILABLE, OUR PANELS ARE PACKAGED WITH PLASTIC STRETCH WRAP AND EXPANDED POLYSTYRENE BOARD. IT IS HOWEVER, A REQUIREMENT THAT ADDITIONAL WATERPROOF PROTECTION BE PROVIDED TO PROTECT THE PANELS FROM WET WEATHER CONDITIONS IN TRANSIT AND AT THE JOBSITE. STANDING WATER ON STORED AND OR BUNDLED SKIDS MAY CAUSE DAMAGE TO THE PANEL FINISH AND IS NOT ACCEPTABLE.

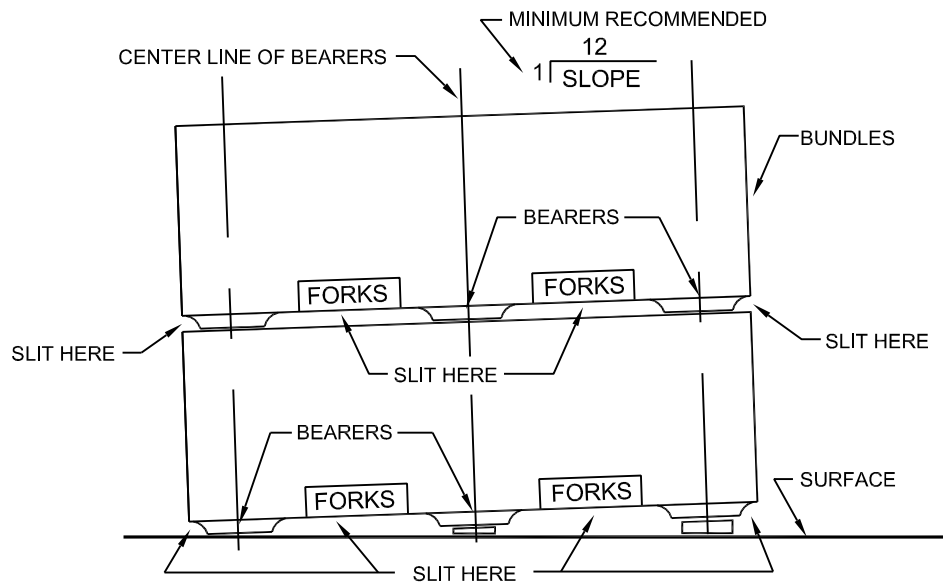


FIGURE 3

